



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D5359-5

Job Sheet 168793



Part No: D5359-5

Job Qty: 12 ea

Part Name: Clevis, Aircraft End



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/23/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/6/17	0.00	0.00	Start Up Machining		<i>17/11/10</i>
100	Doosan	12 pcs		12/8/17	0.00	44.44	Doosan		<i>17/11/10</i>
110	QC	12 pcs		12/8/17	0.00	0.00	QC2		<i>17/11/10</i>
120	QC	12 pcs		12/8/17	0.00	0.00	QC8		<i>17/12/11</i>
130	Packaging	12 pcs		12/8/17	0.00	0.00	Packaging3	<i>6A</i>	
140	QC21-SA	12 Ea		12/8/17	0.00	0.00	QC21		

DEC 13 2017

Part Op 100 - 1-Turn as per Folio FB520 Dwg Rev: ____ Folio Rev: ____
Descriptions: 130 - LOCATION: WA001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R1.250	4	15	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 8:30 AM dart.poulin.mario

DART
AEROSPACE
S019965

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Clevis, Aircraft End

PART NO: D5359-5

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/11/17

Job No: 168793

DART AEROSPACE LTD		Work Order:	168793
Description: STRUT ASSEMBLY		Part Number:	D53595
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3,75	+ 0,030	3,753	✓		MOP-04	vern
0,750	+ 0,010	0,749	✓			
1,000	+ 0,010	1,000	✓			
1,625	+ 0,010	1,625	✓			
1,750	+ 0,010	1,747	✓			
0,405	+ 0,010	0,407	✓			
0,203	+ 0,010	0,203	✓			
0,500	+ 0,010	0,499	✓			
1,635	+ 0,010	1,625	✓			
0,500	+ 0,010	0,500	✓			
1,13	+ 0,030	1,130	✓			
R 0,500	+ 0,010	0,500	✓			
3/8-24unF-3A	+ N/A	3/8-24unF-3A	✓			
MD	0,375/0,3672	0,368	✓			
MD W	0,3989/0,396	0,396	✓			

Measured by:	9-63	Audited by:	9m	Preliminary Approval:	
Date:	17/12/10	Date:	17/12/11	Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	